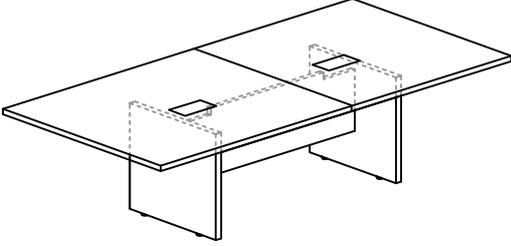
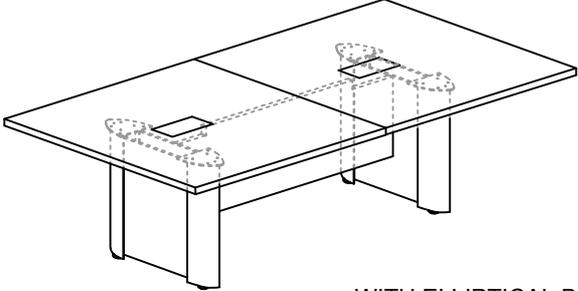
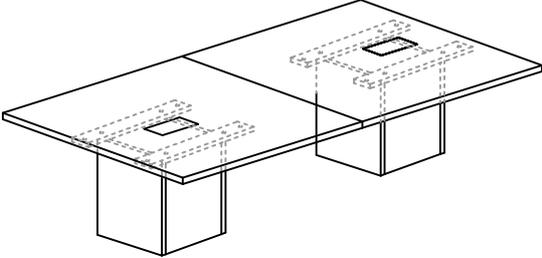
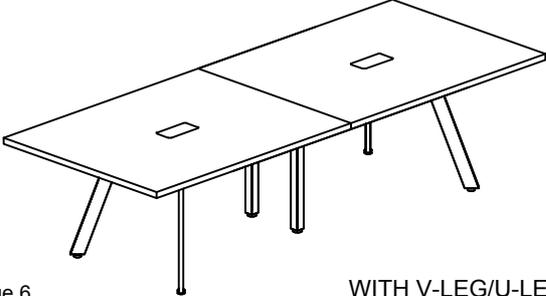
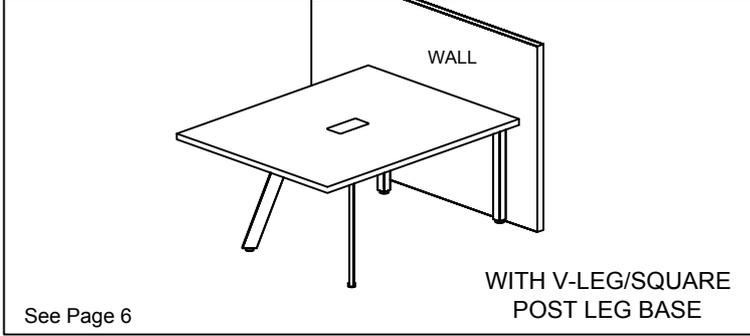


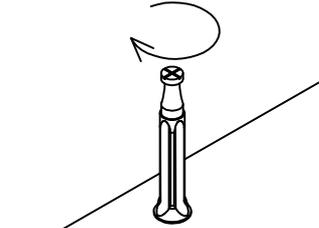
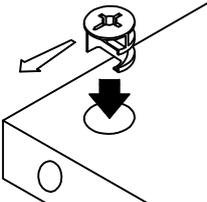
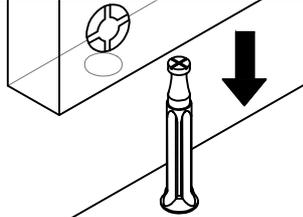
ASSEMBLY INSTRUCTIONS
MODEL: PL 438T HALF

Before assembly, please remove all parts from carton, verifying that you have the correct quantities, and read all the instructions.

CONFIGURATION:

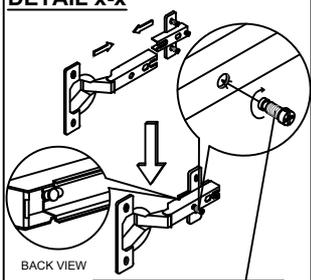
 <p>See Page 3</p> <p>WITH END BASE</p>	 <p>See Page 4</p> <p>WITH ELLIPTICAL BASE</p>
 <p>See Page 5</p> <p>WITH CUBED BASE</p>	 <p>See Page 6</p> <p>WITH V-LEG/U-LEG BASE</p>
 <p>See Page 6</p> <p>WITH V-LEG/SQUARE POST LEG BASE</p>	

KLIX CAM INSTRUCTIONS

<p>1</p>  <p>Line up Cam Lock, turn clockwise.</p>	<p>2</p>  <p>Insert the cam with the arrow pointing towards the hole in the edge.</p>	<p>3</p>  <p>Insert the Cam Lock into Klix Cam. Turn Klix Cam to lock.</p>
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HINGES INSTRUCTIONS

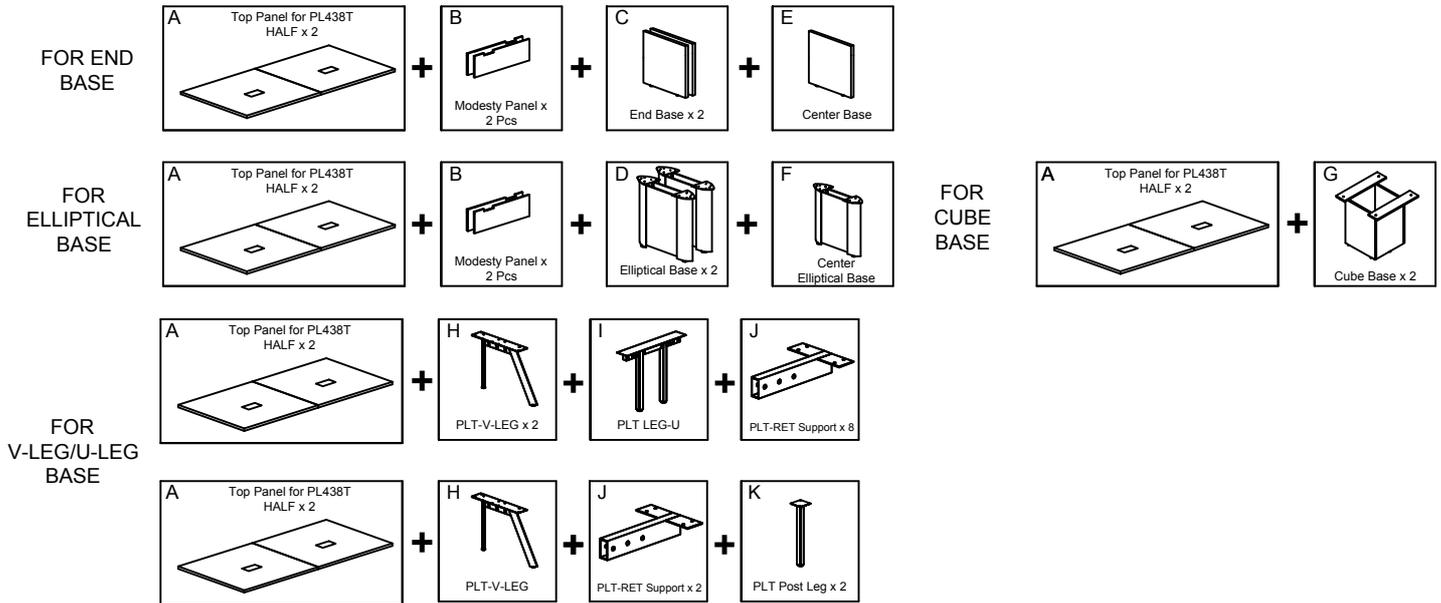
DETAIL x-x



BACK VIEW
 ADJUST THIS SCREW FOR DOOR ALIGNMENT AFTER ASSEMBLY THE HINGES.

ASSEMBLY INSTRUCTIONS MODEL: PL 438T HALF

COMPONENTS:



HARDWARE:

INCLUDED WITH TABLE TOP	A1 6 Hole L-Bracket 8 Pcs	A2 Flat-Bracket 2 Pcs	A3 Screw #6 x 1/4" 60 Pcs										
INCLUDED WITH END BASES	C1 Cam Lock 10 Pcs	C2 Klix Cam 10 Pcs	C3 Housing Cap (Long) 6 Pcs	C4 Housing Cap (Short) 4 Pcs	C5 Adjustable Glide 4 Pcs	C6 6 Hole L-Bracket 4 Pcs	C7 Screw #6 x 1/4" 24 Pcs	C8 M4 x 65 Allen-Key 1 Pc					
INCLUDED WITH ELLIPTICAL BASES	D1 Cam Lock 6 Pcs	D2 Klix Cam 6 Pcs	D3 Housing Cap (Long) 6 Pcs	D4 Adjustable Glide 4 Pcs	D5 6 Hole L-Bracket 4 Pcs	D6 Screw #6 x 1/4" 24 Pcs	D7 M4 x 65 Allen-Key 1 Pc	D8 CSK Screw M3.5 x 20MM 16 Pcs					
INCLUDED WITH CENTER END BASE	E1 Cam Lock 4 Pcs	E2 Klix Cam 4 Pcs	E3 Housing Cap (Long) 4 Pcs	E4 Adjustable Glide 2 Pcs	E5 6 Hole L-Bracket 4 Pcs	E6 Screw #6 x 1/4" 24 Pcs	E7 M4 x 65 Allen-Key 1 Pc	E8 CSK Screw M3.5 x 20MM 8 Pcs					
INCLUDED WITH CENTER ELLIPTICAL BASE	F1 Cam Lock 4 Pcs	F2 Klix Cam 4 Pcs	F3 Housing Cap (Long) 4 Pcs	F4 Adjustable Glide 2 Pcs	F5 6 Hole L-Bracket 4 Pcs	F6 Screw #6 x 1/4" 24 Pcs	F7 M4 x 65 Allen-Key 1 Pc	F8 CSK Screw M3.5 x 20MM 8 Pcs					
INCLUDED WITH CUBE BASE	G1 Cam Lock 18 Pcs	G2 Klix Cam 18 Pcs	G3 Housing Cap (Short) 4 Pcs	G4 Housing Cap (Long) 14 Pcs	G5 Adjustable Glide 5 Pcs	G6 M4 x 65 Allen-Key 1 Pc	G7 6 Hole L-Bracket 4 Pcs	G8 Screw #6 x 1/4" 24 Pcs	G9 0° Compo Door Hingers 1 Pair	G10 Magnet Caliches 1 Set	G11 Screw #3.5 x 16mm 2 Pcs	G12 Screw #3.5 x 12mm 2 Pcs	G13 JCBC Screw M6 x 40mm = 8pcs Washer = 8pcs
INCLUDED WITH V-LEG/U-LEG/SQUARE POST LEG BASES	H1 #6 x 16mm P/H Cross Recess Screw 4 Pcs	H2 Screw #4 x 16mm 16Pcs	H3 M4 x 65 Allen-Key 1 Pc	I1 #6 x 16mm P/H Cross Recess Screw 4 Pcs	I2 Screw #4 x 16mm 16Pcs	I3 M4 x 65 Allen-Key 1 Pc							
	J1 Screw #4 x 16mm 32Pcs	K1 Screw #4 x 16mm 8Pcs											

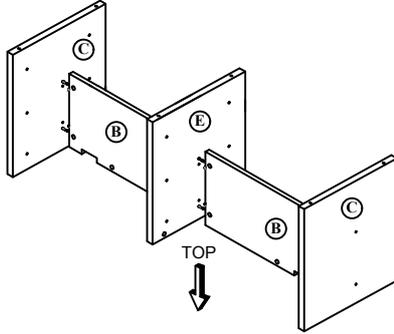
⚠ ATTENTION ⚠

Place all wooden parts on a clean, smooth surface to prevent them from being scratched.

Check to be sure that you have all parts and hardware. Remove all wrapping materials, including staples and packing straps before you start to assemble. Do not tighten all screws/bolts until all completely assembled. Keep all hardware parts out of reach of children. If any parts are missing, broken, damaged or worn, stop use of product until repairs have been made using factory authorized parts. Failure to follow these warnings may result in injury.

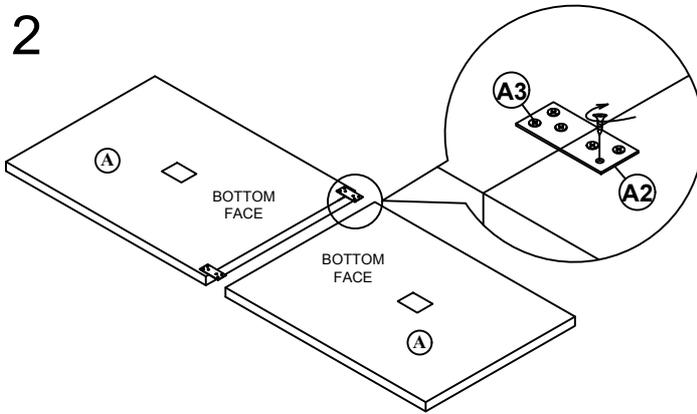
INSTRUCTION: ASSEMBLING TABLE WITH END PANEL BASE

1



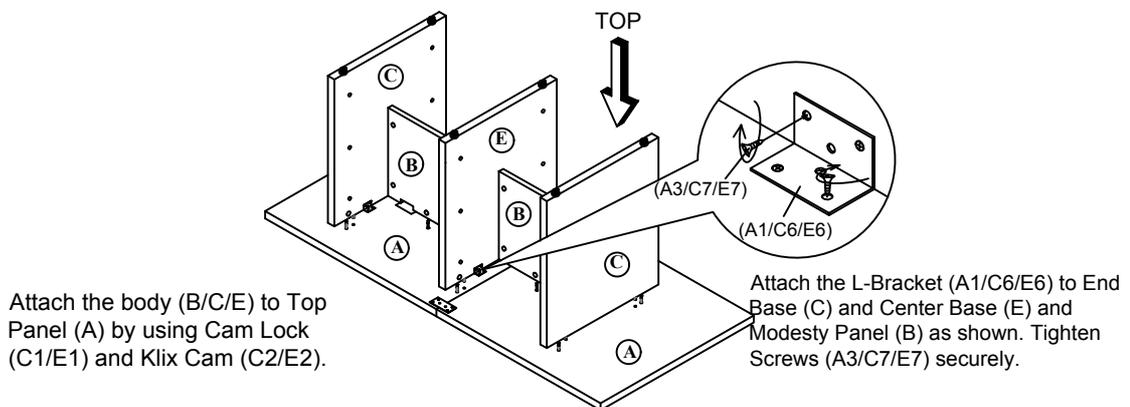
Attach the two End Base (C) and Center Base (E) to Modesty Panel (B) by using Cam Lock (C1) and Klix Cam (C2).

2

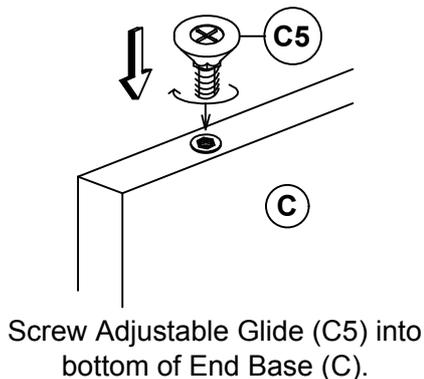


Attach the Flat-Bracket (A2) to two Top Panel (A) as shown. Tighten Screws (A3) securely.

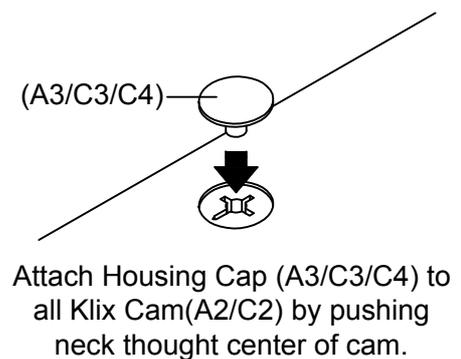
3



4

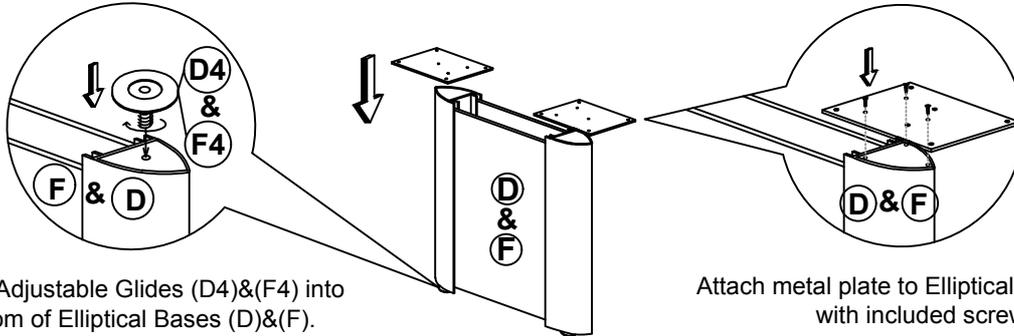


5



INSTRUCTION: ASSEMBLING TABLE WITH ELLIPTICAL BASE

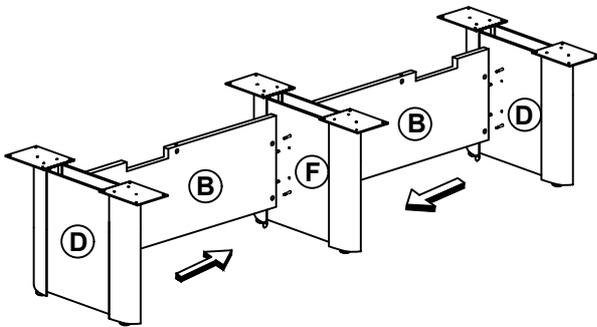
1



Screw Adjustable Glides (D4)&(F4) into bottom of Elliptical Bases (D)&(F).

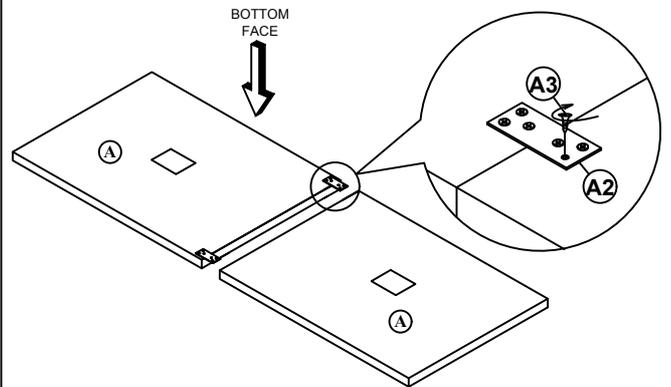
Attach metal plate to Elliptical Base (D)&(F) with included screws.

2



Attach Elliptical Base (D) and Center Elliptical Base (F) to Modesty Panel (B) by using Cam Lock (D1/F1) and Klix Cam (D2/F2).

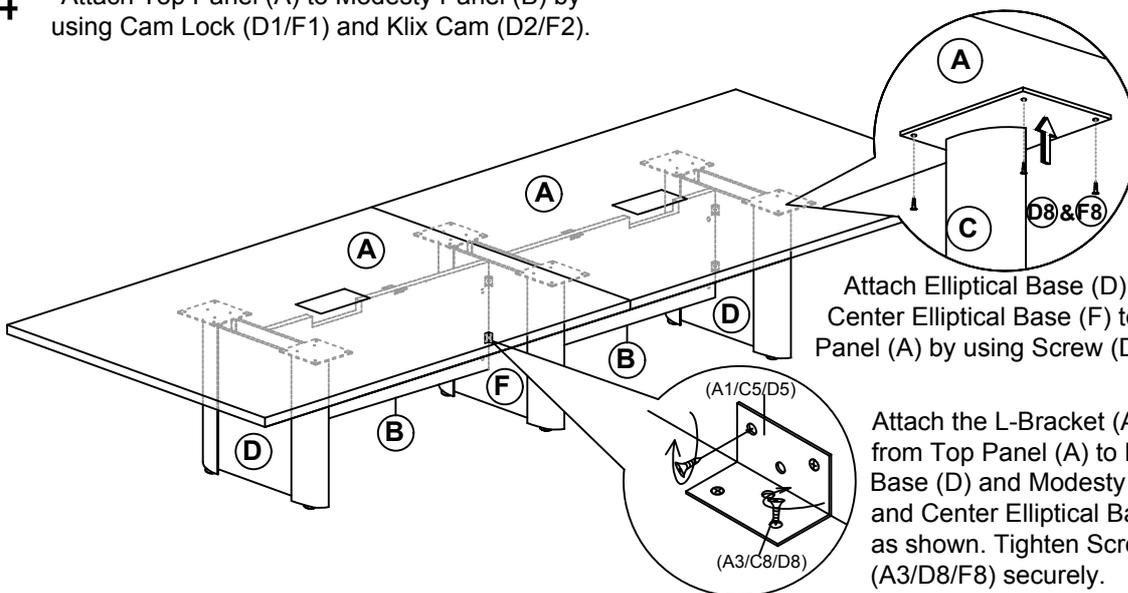
3



Attach the Flat-Bracket (A2) to two Top Panel (A) as shown. Tighten Screws (A3) securely.

4

Attach Top Panel (A) to Modesty Panel (B) by using Cam Lock (D1/F1) and Klix Cam (D2/F2).

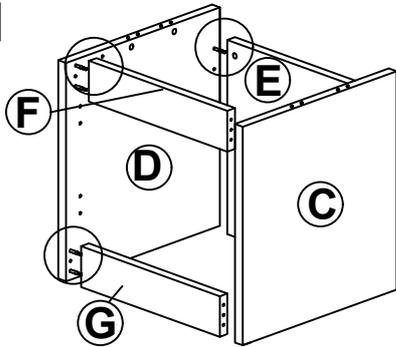


Attach Elliptical Base (D) and Center Elliptical Base (F) to Top Panel (A) by using Screw (D8/F8).

Attach the L-Bracket (A1/D5/F5) from Top Panel (A) to Elliptical Base (D) and Modesty Panel (B) and Center Elliptical Base (F) as shown. Tighten Screws (A3/D8/F8) securely.

INSTRUCTION: ASSEMBLING TABLE WITH CUBED BASE

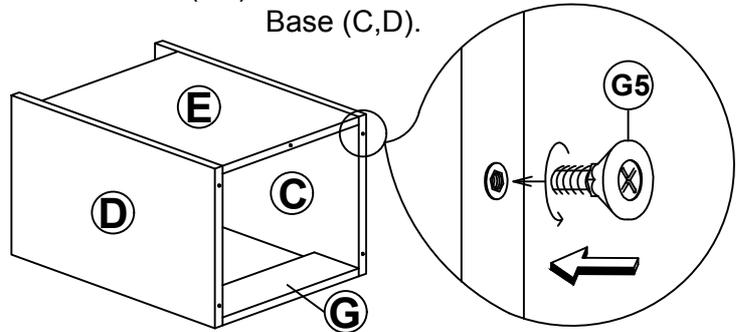
1



Assemble Cube Base by attaching Side Panels(C)&(D) to Back Panels(E), Top rail(F) & Bottom Rail(G) with Cam Lock (G1) and KliX Cam (G2).

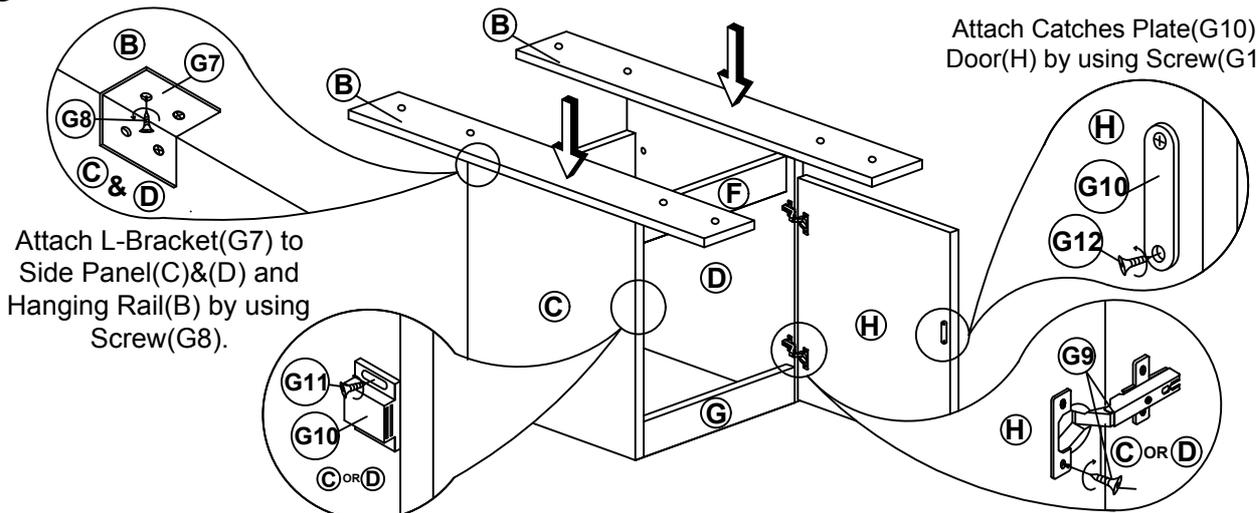
2

Screw Adjustable Glide (G5) into bottom of End Base (C,D).



3

Attach Cube Base Support (B) by using Cam Lock (D1) and KliX Cam (D2).



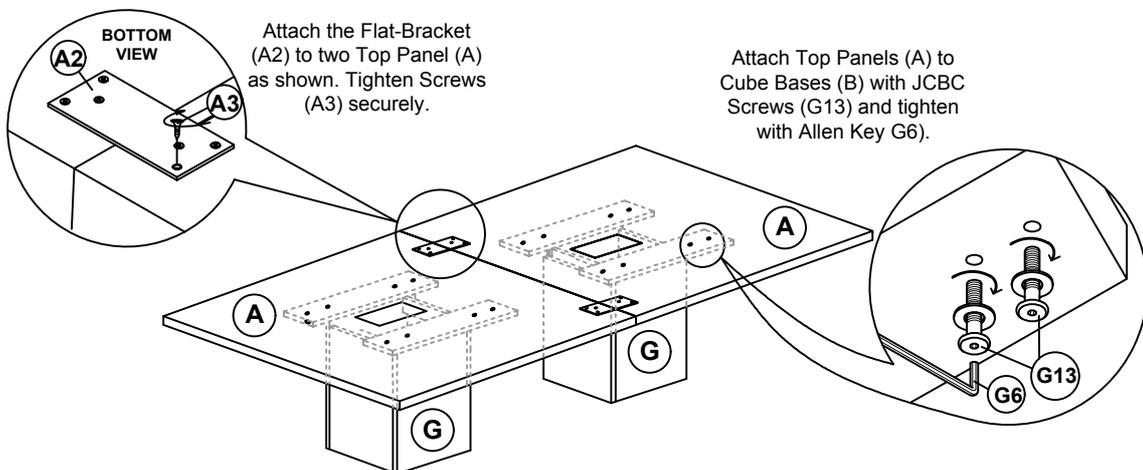
Attach L-Bracket(G7) to Side Panel(C)&(D) and Hanging Rail(B) by using Screw(G8).

Attach Catches Plate(G10) to Door(H) by using Screw(G12).

Attach Magnet Catches(G10) to Side Panel(C)or(D) by using Screw(G11).

Attach Hinges(G9) to Side Panel(C)or(D) and Door(H) by using Screw(G9).

4



Attach the Flat-Bracket (A2) to two Top Panel (A) as shown. Tighten Screws (A3) securely.

Attach Top Panels (A) to Cube Bases (B) with JCBC Screws (G13) and tighten with Allen Key G6.

INSTRUCTION:ASSEMBLING TABLE WITH V-LEG BASE

